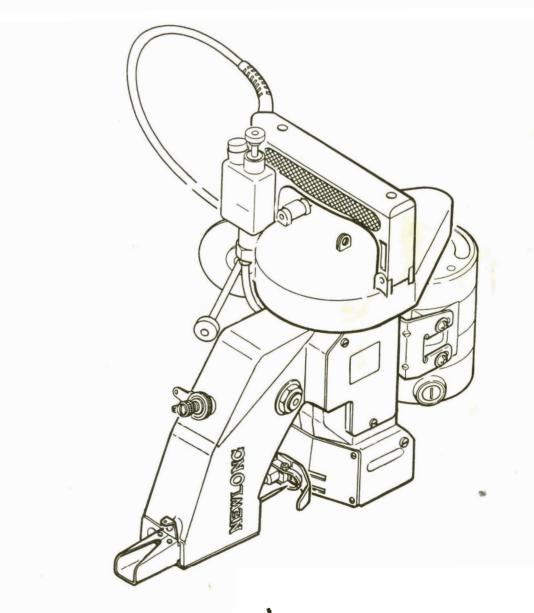
# NEWLONG

MODEL NP-7A (NP-7H)

# PORTABLE FILLED BAG CLOSING MACHINE

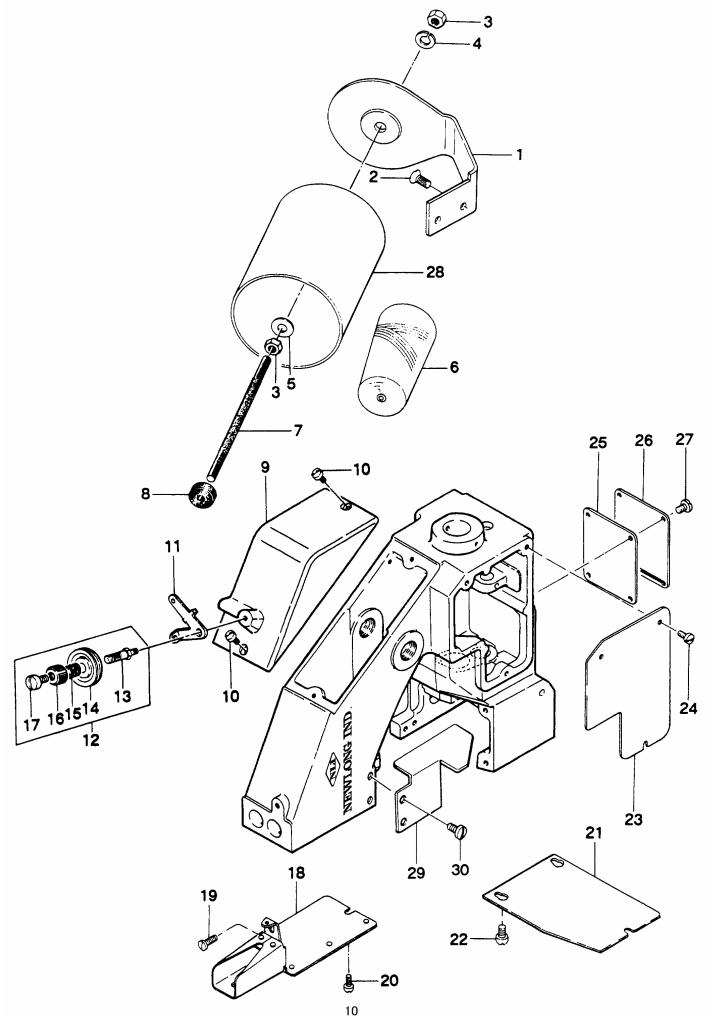
# **INSTRUCTION MANUAL/PARTS LIST**







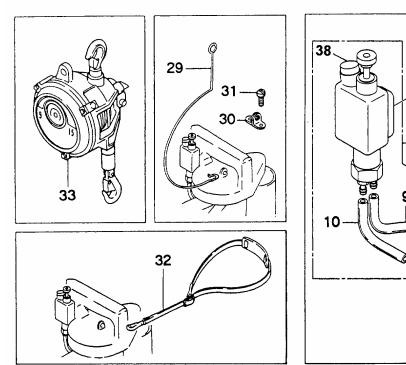
(1) THREAD TENSION AND COVER PARTS

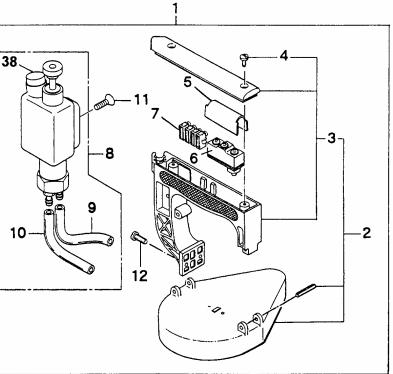


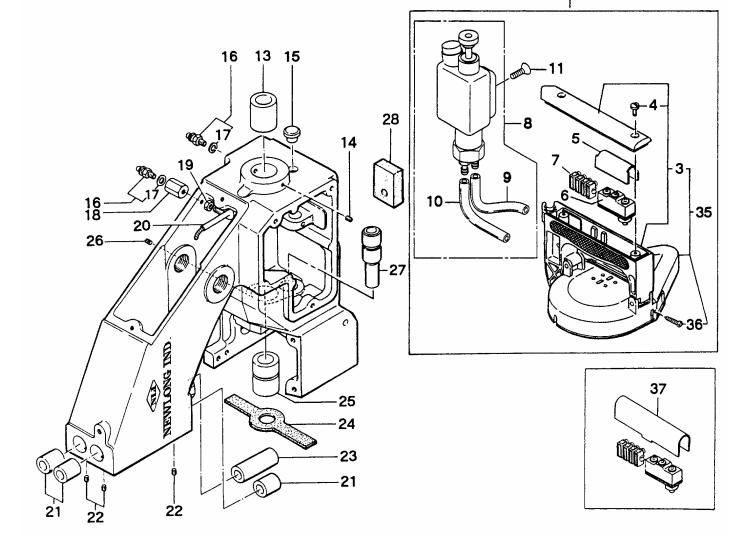
## (1) THREAD TENSION AND COVER PARTS

Ref. No.	Part No.	Description	Q' ty	Remarks
$ \begin{array}{c} 1\\2\\3\\4\\5\\6\\7\\8\\9\\10\\11\\12\\13\\14\\15\\16\\17\\18\\19\\20\\21\\22\\23\\24\\25\\26\\27\\28\\29\\30\end{array} $	245042 15/64S28028 1N6 3W6 2W6 K01001 245052 245052 245201 245014 9/64S40005 245081 065261 245092 9/64S40005 245022 9/64S40005 245022 9/64S40005 245481 245302 9/64S40005 245181 245571 9/64S40005	Thread Stand Screw, for 245042 Nut Spring Washer Washer Thread Cone Clamping Rod Thread Cone Clamping Nut Top Cover Screw, for 245014 Thread Eyelet Thread Tension Assembly Tension Post Tension Disc Tension Spring Tension Nut Screw, for 245081C Needle Bar Guard Screw, for 245033 Looper Cover Screw, for 245033 Looper Cover Screw, for 245022 Gasket Inside Cover Screw, for 245302 Thread Cone Cover Guard Screw, for 245571	$ \begin{array}{c} 1\\ 2\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 1\\ 1\\ 1\\ 2\\ 1\\ 1\\ 1\\ 2\\ 1\\ 3\\ 1\\ 3\\ 1\\ 4\\ (1)\\ (1)\\ (2) \end{array} $	(13~17) Special Order ]Special Order

### (2) BUSHING, OILING AND HANDLE PARTS



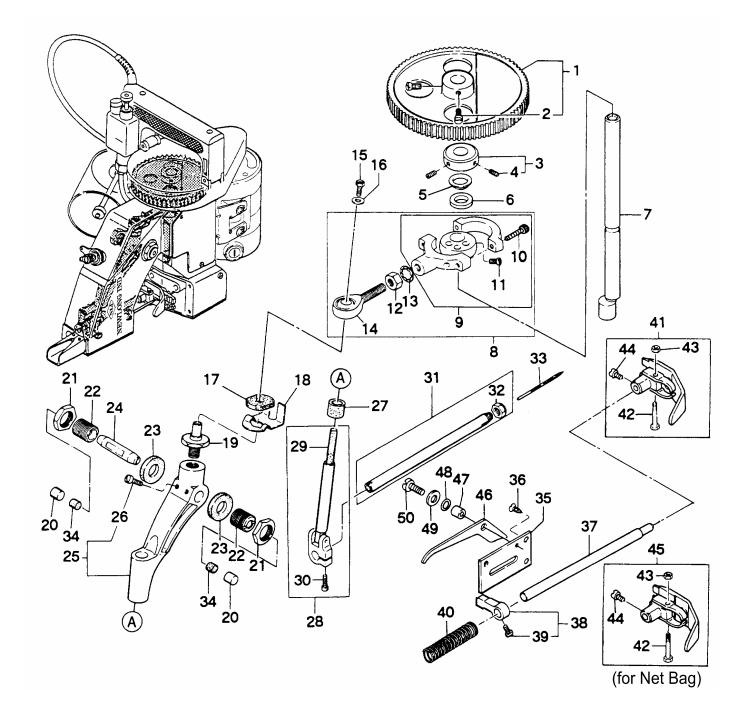




## (2) BUSHING OILING AND HANDLE PARTS

Ref. No.	Part No.	Description	Q'ty	Remarks
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	241024AS 241024A 241024 9/64S40011 245132 C02001 C02006 C05008 D03003 8FU2-6 × 90F 8FU2-6 × 60F 6S5 × 15 15/64S28021 241122 9/64S40502 065401 D07021 E03014 245471 1N4 245461 242212 9/64S40504 242222	Handle AssemblyHandle AssemblyHandleScrew, for 241024AMicro Switch CoverMicro Switch (Z-15GK655-B)Micro Switch (X-10GD-B)Flexible Terminal Block (ML-SK-1,4P)OilerOil Tube, with oil feltOil Tube, with oil feltScrew, for D03003Screw, for 241024AMain Shaft Bushing, rearScrew, for 241122Rubber BushingJoint (BN-5-9)WasherJointNutOil PipeBushing for Presser Bar & Needle Bar, upperScrew, for 242212Presser Bar Bushing, lower	1 1 1 1 1 1 1 1 1 1 1 1 1 1	Remarks           2,5~11           (3,4)           (4)           for DC motor           (9,10)           (17)
				Special Order 5~11,35 (3,4,36) for Canada

#### (3) NEEDLE BAR, PRESSER BAR AND DRIVING PARTS



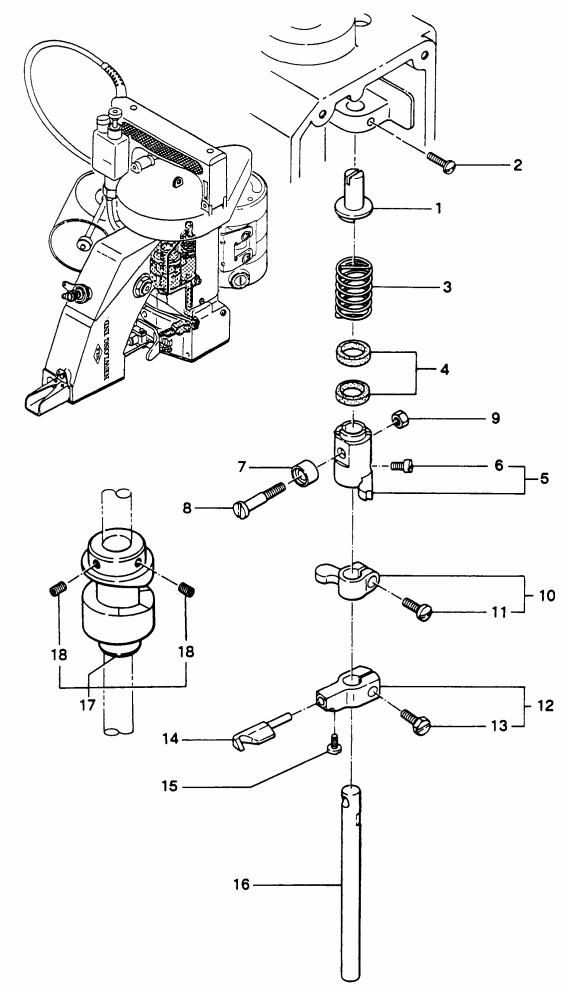
Ref. No.	Part No.	Description	Q' ty	Remarks
1	241092	Synchro Pulley	1	(2)
2	3/16S28001	Screw, for 241092	2	(2)
3	<b>241131</b>	Retaining Collar	1	(4)
4	11/64S40502	Screw, for 241131	2	(1)
5	241161	Spacer	1	
6	205131	Oil Felt	1	
7	241102	Main Shaft	1	
8	242011A	Connecting Rod Assembly	1	(9~14)
9	242011	Connecting Rod Sub- Assembly	1	(10,11)
10	$4B5 \times 15$	Screw, for connecting rod cap	2	
11	11/64S40001	Screw, for eccentric cam	2	
12	1N8	Nut, for 242011A	1	

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## (3) NEEDLE BAR, PRESSER BAR AND DRIVING PARTS

Ref. No.	Part No.	Description	Q' ty	Remarks
Ref. No. 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50	Part No.  5W8 6A04001 11/64S40084 11/64W15103 245211 242041 242031 245491 5/8N18101 242081 245231 242071 242051A 11/64S40004 245371 242051A 11/64S40003 242121A 242131 B01002 065561 242172 11/64S40002 242201 242201 2422181 11/64S40003 242191 242231A 9/64S40055 9/64N40101 11/64S40005 242233A 242161 242271 31LP6 11/64S40009	Description       Washer, for 242011A       Rod End (POS-8)       Screw, for 242031       Oil Felt       Spring       Rod End Stud       Cap       Nut, for 242081       Adjusting Stud       Oil Felt       Needle Bar Lever Stud       Needle Bar Lever Assembly       Screw, for 242051A       Oil Felt       Needle Bar Connection Assembly       Oil Felt       Screw, for 242101A       Needle Bar Connection Assembly       Oil Felt       Screw, for 242101A       Needle Bar Connection Assembly       Oil Felt       Screw, for 242101A       Needle Clamp Nut       Needle (DN×1#25)       Oil Felt       Presser Foot Lifter Base       Screw, for 242172       Presser Bar Connection       Screw, for 242181       Presser Bar Cont Assembly       Presser Foot Assembly       Screw, for 242231A, 242233A       Presser Foot Assembly (for Net Bag)       Presser foot Assembly (for Net Bag	Q'ty 1 1 1 1 1 1 2 2 2 2	Remarks         (26)         (29,30)         (32)         (39)         (42~44)         (42~44)         Special Order For Presser Bar Lifter

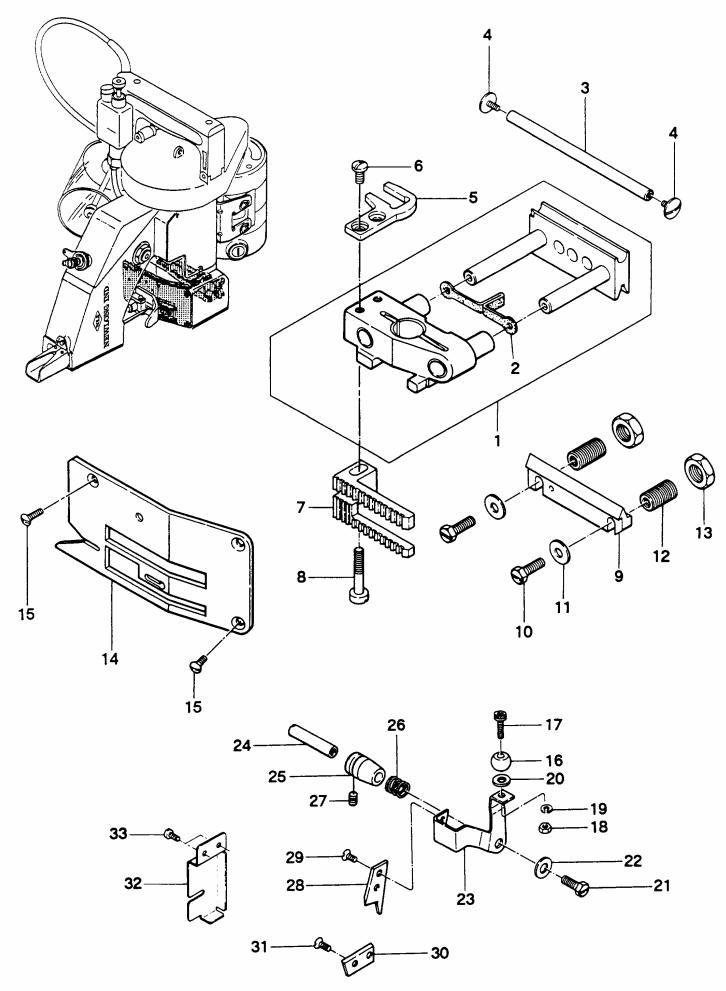
## (4) LOOPER DRIVING PARTS



## (4) LOOPER DRIVING PARTS

Ref. No.	Part No.	Description	Q' ty	Remarks
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	243121 11/64S40003 243131 205131 243071 11/64S40002 243041 243061 11/64N40201 243081 11/64S40009 243092 11/64S40001 243032 243012 15/64S28524	Spring Supporter Screw, for 243121 Spring Oil Felt Looper Rocker Shaft Arm (A) Screw, for 243071 Roller Roller Stud Screw Nut, for 243061 Looper Rocker Shaft Arm (B) Screw, for 243092 Looper Screw, for 243102 Looper Rocker Shaft Looper Docker Shaft Looper Docker Shaft Screw, for 243012	1 1 2 1 1 1 1 1 1 1 1 1 1 2	(6) (11) (13) (18)

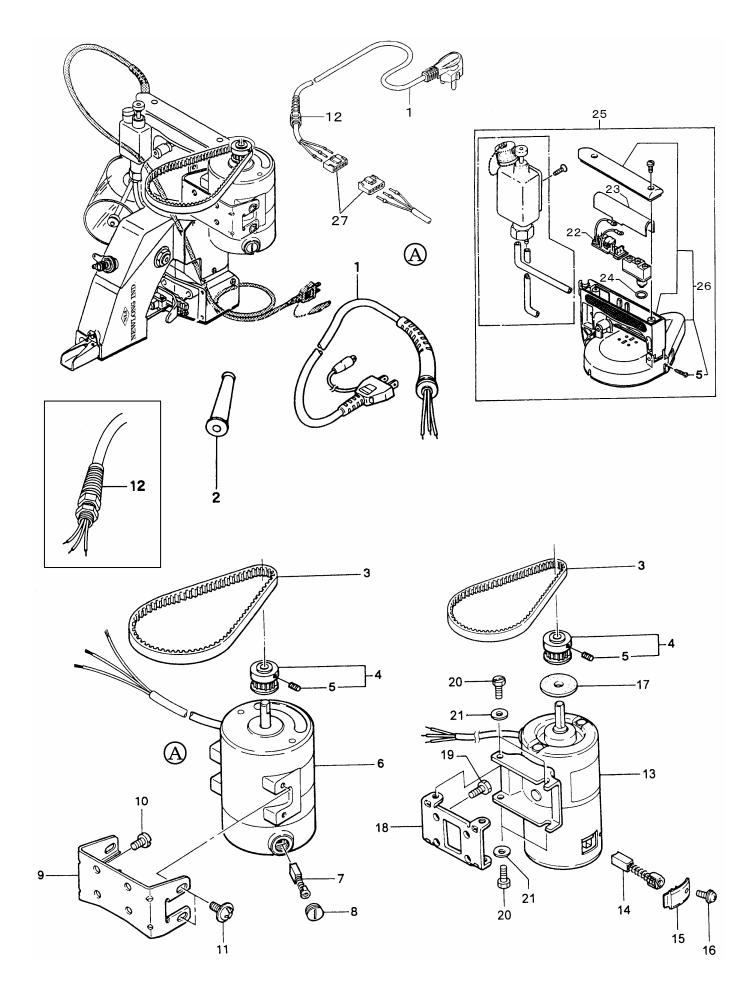
### (5) FEED DRIVING AND THREAD CUTTER PARTS



## (5) FEED DRIVING AND THREAD CUTTER PARTS

Ref. No.	Part No.	Description	Q' ty	Remarks
1         2         3         4         5         6         7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23         24         25         26         27         28         29         30         31         32         33	Part No.  244011A 245391 244102 9/64S40011 246011 3/16S32031 244111 3/16S32034 244081 3/16S32025 11/64W15103 244091 3/8N24201 244122 9/64S40043 246081 4B3×12 1N3 3W3 1W3 11/64S40049 11/64W15103 246021 246032 246042 246051 9/64S40502 246061 1/8S40003 246071 1/8S40003 245561 1/8S40006	Description           Feed Dog Carrier Block Assembly           Oil Felt           Silde Block Guide Stud           Screw, for 244102           Knife Bracket Extension           Screw, for 244011           Silde Block Adjusting           Lock Bolt, for 244091           Washer, for 244091           Washer, for 244091           Throat Plate           Screw, for 244081 (M3 × 0.5 × 12ℓ)           Nut, for 246081 (M3)           Screw, for 246081 (M3)           Screw, for 246081           Washer, for 246081           Washer, for 246081           Washer, for 246081           Washer, for 246081           Screw, for 246081           Knife Bracket Pin           Bushing, for 246032           Knife Moving           Screw, for 246042           Knife Moving           Screw, for 246071           Knife Cover           Screw, for 245661	l ty 1 1 1 2 1 2 2 2 2 1 3 1 1 1 1 1 1 1 1 1 1 1 1 1	(2)

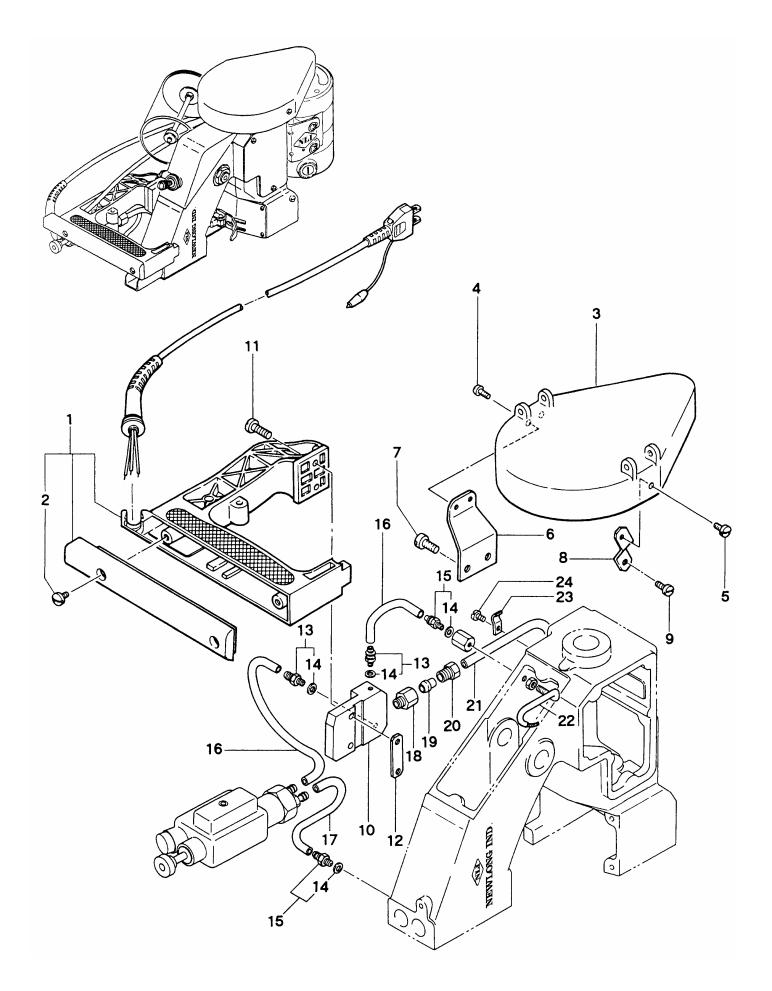
### (6) MOTOR PARTS (For Totally Enclosed Type Motor)



## (6) MOTOR PARTS (For Totally Enclosed Type Motor)

Ref. No.	Part No.	Description	Q' ty	Remarks
1	C04001 C04003 C04004 C04005 C04006 C04007 C04009 C04010 C04011	Cabtyer Cord, with Plug (Standard Type) Cabtyer Cord, with Plug (American Type) Cabtyer Cord, with Plug (British Type) Cabtyer Cord, with Plug (German Type) Cabtyer Cord, with Plug (French Type) Cabtyer Cord, with Plug (Australian Type) Cabtyer Cord, with Plug (for DC Motor) Cabtyer Cord, with Plug (British Type) Cabtyer Cord, with Plug (British Type) Cabtyer Cord, with Plug (German Type)	1 1 1 1 1 1 1 1 1 1 1	CE CE
2	211151	Rubber Bushing (for C04003-C04007)	(1)	
3	F01001	Timing Belt	1	(-)
4	241083	Motor Pulley	1	(5)
5	11/64S40504	Screw, for 241083	2	(7,0)
6	C01021 C01022 C01023 C01032 C01033 C01034	Universal Motor (220V) Universal Motor (230V~240V) Universal Motor (110V~120V) motor (DC.24V) motor (DC.12V) Air power	$ \begin{array}{c} 1 \\ 1 \\ (1) \\ (1) \\ (1) \end{array} $	(7,8) (CE) (7,8) (CE) (7,8) (CSA) Special Order "
7	C08008	Carbon Brush, for AC Motor	2	
8	C07004	Сар	2	
9	241075	Motor Base	1	
10	15/64S28004	Screw, for 241075	4	
11 12	13S5×10 C06004	Screw, for Motor Cable Clamp (SKIN TOP BS-9)	4	CE, CSA
12 13	C01028 C01029 C01030	Universal Motor (220V-90W) Universal Motor (240V-90W) Universal Motor (110V-90W)	1 1 1 1	CE, CSA
14 15 16 17 18 19 20 21	C08004 C08005 C07003 $4S3 \times 6-W$ C07005 241073 15/64S28004 11/64S40091 11/64W10101	Carbon Brush, for AC Motor Carbon Brush, for DC Motor Cap Screw Rubber Ring Motor Base B Screw, for 241073 Screw, for Motor Washer, for Motor	2 2 2 1 1 4 4 4	
22 23 24 25 26 27	C09002 245133 31LP16 241024DS 241024D C05010	Noise Filter Micro Switch Cover "O" Ring Handle Assembly (Safety Type with Pulley Cover) Handle Assembly Connector Housing (VHR-5N)	1 1 1 1 1 2	CE CE, CSA CE CE

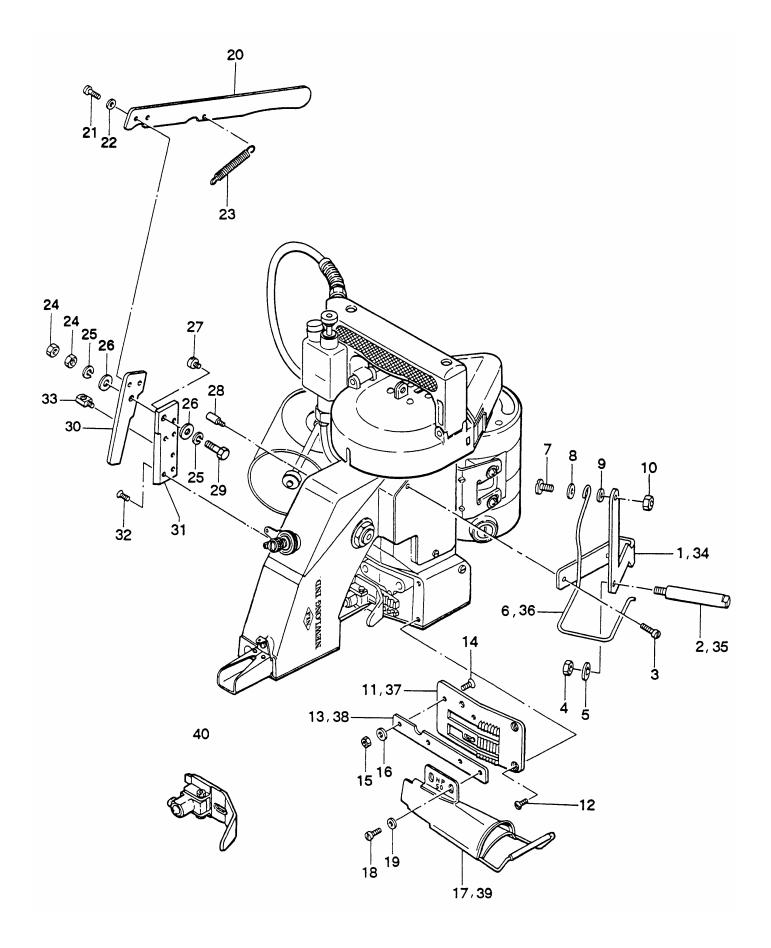
## (7) SPECIAL PARTS FOR NP-7H



## (7) SPECIAL PARTS FOR NP-7H

Ref. No.	Part No.	Description	Q' ty	Remarks
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	241024 9/64S40011 241212 9/64S40005 241242 15/64S28004 241231 9/64S40005 241223 15/64S28032 241253 D07021 E03014 D07021 8FU2-6×95F 8FU2-6×70F D07022 D07023 D07024 8FN2-4×135K 245462 D07009 9/64S40005	Handle Screw Pulley Cover Screw, for 241053 Screw, for 241053 Pulley Cover Holder A Screw, for 241242 Pulley Cover Holder B Screw, for 241253 Handle Base Screw, for 241253 Handle Base Holder Joint (BN-5-6) Oil Tube ( $\phi 6 \times 95 \ell$ ), with oil felt Oil Tube ( $\phi 6 \times 70 \ell$ ), with oil felt Joint Compression Sleeve Compression Sleeve Compres	1 2 1 2 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1	(2) (14) (14)

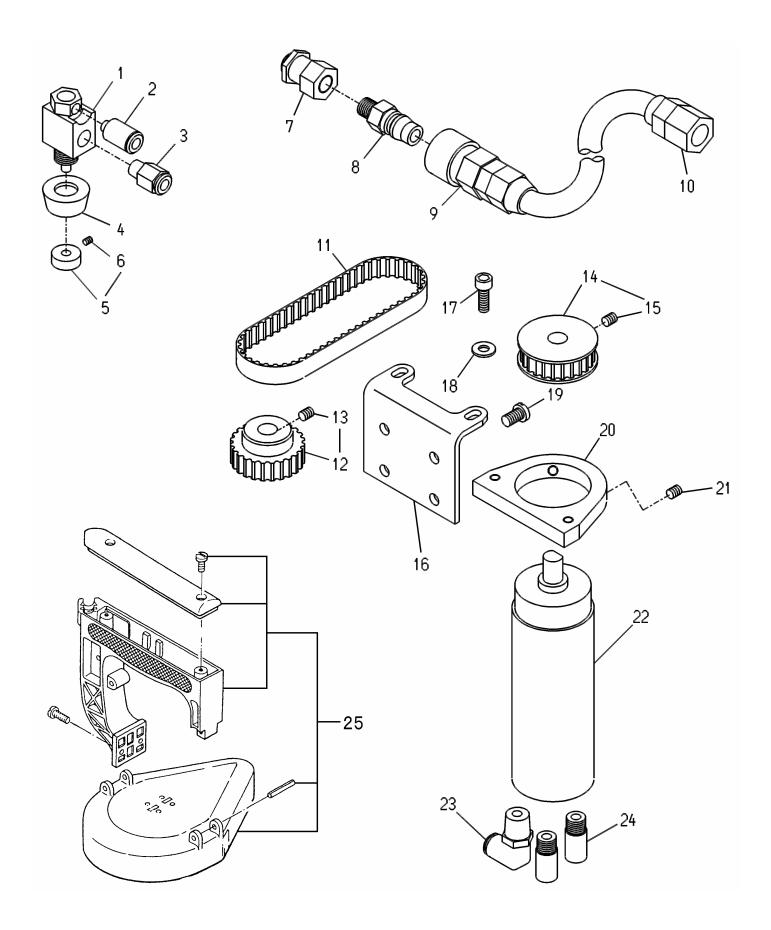
(8) CREPE TAPE BINDING AND CUTTER PARTS (Special Order Parts)



#### (8) CREPE TAPE BINDING AND CUTTER PARTS (Special Order Parts)

Ref.No.	Part No.	Description	Q' ty	Remarks
$ \begin{array}{c} 1\\2\\3\\4\\5\\6\\7\\8\\9\\10\\11\\12\\13\\14\\15\\16\\17\\18\\19\\20\\21\\22\\33\\24\\25\\26\\27\\28\\29\\30\\31\\32\\33\\34\\35\\36\\37\\38\\39\\\textbf{40}\end{array} $	247071 247091 9/64S40035 1N6 2W6 247081 11/64S40015 1/4W03205 1/4W15105 11/64N40203 244132 9/64S40043 247051 9/64S40043 9/64N40101 2W4 247061 9/64S40054 2W4 247031 11/64S40046 11/64W10101 247041 15/64N28206 3W6 2W6 11/64S40029 3/16S32026 247021 247011 247001 1/8S40003 183261 247073 247092 247082 244133 247052 247063 <b>242261A</b>	Crepe Tape Bracket Crepe Tape Hanger Stud Screw, for 247071 Nut, for 247091 (M6) Washer, for 247071 Spring Washer, for 247071 Washer, for 247071 Nut, for 247071 Throat Plate Screw, for 247051 Nut, for 247051 Washer, for crepe tape binder Screw, for 247051 Washer, for 247051 (M4) Crepe Tape binder Screw, for 247061 Washer, for 247061 Washer, for 247061 Washer, for 247061 Washer, for 247011 Spring Nut, for 247021 Spring Lock Washer, for 247021,(M6) Washer, for 247021,(M6) Stopper Screw, for 247031 Hinge Pin Knife, Moving Knife, Stationary Screw, for 247001 Spring Hook Crepe Tape Bracket Crepe Tape Bracket Crepe Tape Supporter Throat Plate Holder, for crepe tape binder Crepe Tape Binder Presser Foot Assembly	$ \begin{array}{c} 1\\ 1\\ 2\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 2\\ 2\\ 1\\ 2\\ 2\\ 2\\ 1\\ 2\\ 2\\ 2\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	for Crepe Tape width 70 mm

#### (9) AIR MOTOR EXCLUSIVE PARTS (NP-7R)



#### (9) AIR MOTOR EXCLUSIVE PARTS (NP-7R)

Ref.No.	Part No.	Description	Q' ty	Remarks
1     2     3     4     5     6     7 $8     9     10     11     12     13     14     15     16     17     18     19     20     21     22     23     24     25     24$	XS1158 D07050 D07033 XS1160 <b>XS1159</b> $1S3 \times 4$ D07049 D07052 D07053 D07054 F01012 <b>241321</b> $1S5 \times 8$ <b>241311</b> $1S5 \times 8$ <b>241311</b> $1S5 \times 8$ 241331 $4B5 \times 12$ 2W5 15/64S28004 241301 $1S5 \times 8$ C01034 D07060 D07061 XS1157	Air Valve Tube Fitting Straight (POC6–M6M) Tube Fitting Straight (PC6–01M) Nut for Air Valve Switch Screw Tube Fitting bulkhead Union (PMF6–01) Socket (10PM) Socket (30SAH) Socket (30SAH) Socket (GT–12) Timing Belt (110XL037) Synchro Pulley Screw Motor Pulley Screw Motor Base Screw Motor Holder Screw Motor Holder Screw Air Motor Tube Fitting elbow (PL6–01) Silencer (PT1/8) Handle	$ \begin{array}{c} 1\\1\\1\\1\\1\\1\\1\\1\\2\\1\\2\\1\\2\\1\\1\\2\\1\\1\\2\\1\end{array} $	(6) (13) (15)