

仕様別ゲージ

DIFFERENT GAUGE / VERSCHIEDENDE LEHRE
 JAUGE DE DIFFERENCE / CALIBRES DIFFERENTES

仕様 Sub-class	針板 Needle Plate			送り歯 Feed Dog	押工組 Presser Foot Assembly		
	ϕ	R	T		P	H	
薄物用 Thin materials -1	国内用 for Domestic	1.6	0.2	2.1	S03000-001 AB16 	S02748-001 	153037-101
	輸出用 for Export	1.6	1	2.1	S03884-001 E16 	S03885-001 	153037-101
中厚物用 Medium-thick materials -3	国内用 for Domestic	1.8	0.2	2.8	145971-001 B18 	S02742-001 	153037-101
	輸出用 for Export	1.8	1	2.1	111859-001 E18 	111860-101 	153037-101
厚物用 Thick materials -5	国内用 for Domestic	2.6	1	2.8	147245-001 B26 	S02743-001 	145157-001
	輸出用 for Export	2.6	1	3.2	150792-001 H26 	150793-001 	150789-001

◎ ネジ穴中心から歯部中心まで11.9mmの送り歯を使用する場合、水平送り台腕と上下送り腕を0.7mm左側へ移動させて下さい。

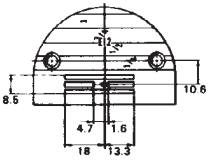
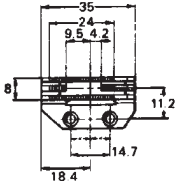
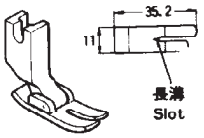
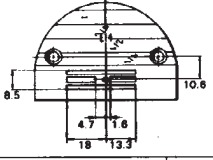
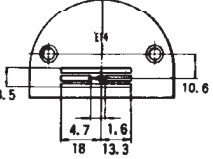
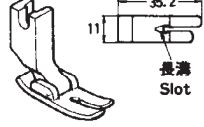
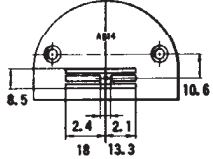
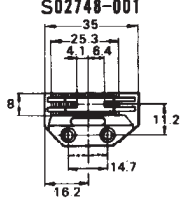
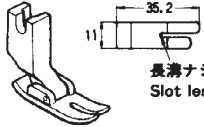
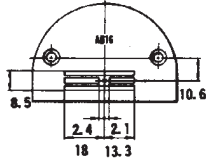
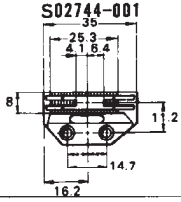
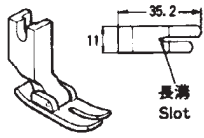
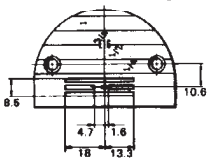
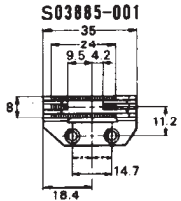
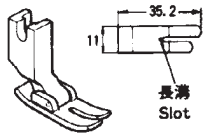
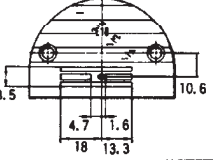
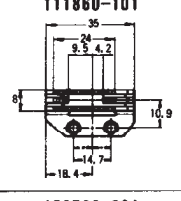
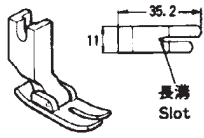
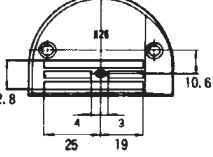
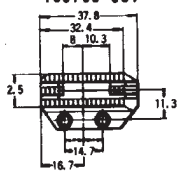
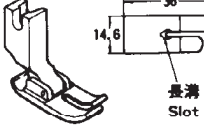
◎ If a feed dog measuring 11.9 mm from the screw hole center to tooth center is to be used, shift the feed bar crank and feed lifting crank 0.7 mm to the left.

◎ Falls ein Transporteur mit der Abmessung von 11,9 mm von der Schraubenlochmitte bis zur Zahnmitte verwendet wird, muß der Transporteurstangenarm und der Arm zum Anheben um 0,7 mm nach links verschoben werden.

◎ Si on utilise une griffe d'entraînement mesurant 11,9 mm entre le centre de trou de vis et le centre des dents, déplacer la manivelle de la barre d'entraînement et la manivelle de levée d'entraînement de 0,7 mm vers la gauche.

◎ Si se utiliza un alimentador que mide 11,9 mm, desde el centro del orificio de tonillo y centro de diente, desviar la manivela de la barra del alimentador y la manivela del levantador de alimentación 0,7 mm a la izquierda.



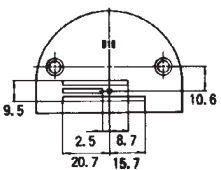
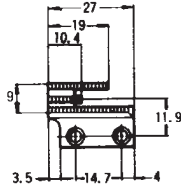
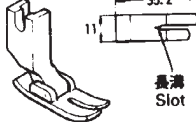
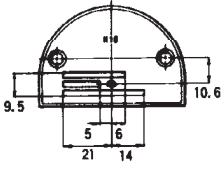
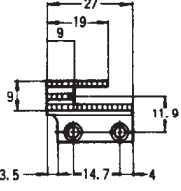
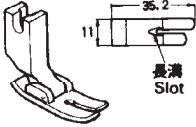
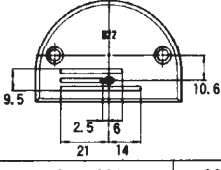
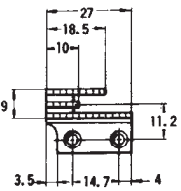
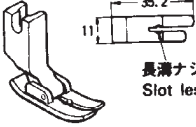
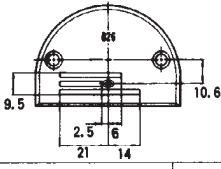
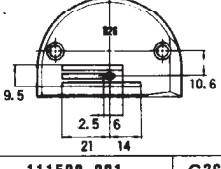
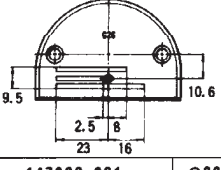
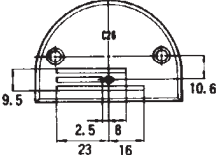
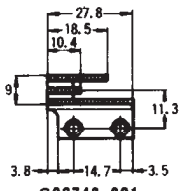
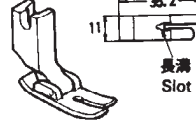
ゲージ部品/GAUGE PARTS/TEILE DER LEHRE
4 枚歯 / 4 Row PIECES DE JAUGE/PIEZAS DE CALIBRE

仕様 Sub-class	針板 Needle Plate			送り歯 Feed Dog	押工組 Presser Foot Assembly			
	φ	R	T		P	H		
薄・中厚物用 Thin・Medium thick materials	1.2	1	2.1	S03882-001 E12 	S03885-001 	153037-101 		
	1.4	1	2.1	S03883-001 E14 				
	1.4	1 (溝)	2.1	159859-001 E14 			113280-001 	
	1.4	0.2	2.1	S02999-001 AB14 			S02748-001 	140957-001 
	1.6	0.2	2.1	S03000-001 AB16 			S02744-001 	147531-001 
	1.6	1	2.1	S03884-001 E16 			S03885-001 	147531-001 
中厚物用 Medium-thick materials	1.8	1	2.1	111859-001 E18 	111860-101 	147531-001 		
	2.6	1	3.2	150792-001 H26 	150793-001 	150789-001 		

3 枚歯 / 3 Row

仕様 Sub-class	針板 Needle Plate			送り歯 Feed Dog	押工組 Presser Foot Assembly	
	ϕ	R	T		P	H
薄・中厚物用 Thin・Medium thick materials	1.2	0.2	2.1	153147-001 B12 	146231-001 	1.15 6
	1.4	0.2	2.1	146233-001 B14 		
	1.4	0.2	2.8	146050-001 B14 	1.6 6.7 	
	1.4	1	2.8	147238-001 B14 		
	1.6	0.2	2.8	153190-001 B16 		
	1.6	1	2.8	147239-001 B16 		
中厚物用 Medium-thick materials	1.8	0.2	2.8	145971-001 B18 	1.6 6.7 	
	1.8	1	2.8	100266-001 B18 		

3枚歯 / 3 Row

仕様 Sub-class				針板 Needle Plate	送り歯 Feed Dog			押工組 Presser Foot Assembly
	φ	R	T			P	H	
中厚物用 Medium-thick materials	1.8	0.2	2.1	146232-001 B18 	146231-001 	1.15	6	153837-101  長溝 Slot
				141096-001 H18 	117442-001 			113280-001  長溝 Slot
厚物用 Thick materials	2.2	1	2.8	100267-001 B22 	S02743-001 	2.1	6.7	145157-001  長溝ナシ Slot less
				111241-001 B26 				
				147245-001 B26 				
				111508-001 C26 				
				147322-001 C26 				
				154742-001 				
113280-001  長溝 Slot								